

**IN THE CLAIMS:**

Please cancel claim 1 without prejudice to or disclaimer of the subject matter recited therein.

Please add new claim 2 as follows:

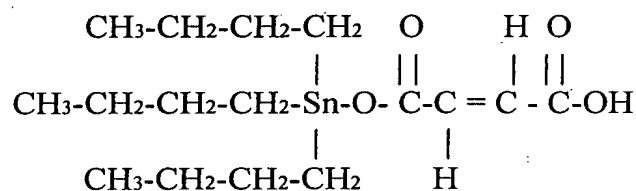
**LISTING OF CURRENT CLAIMS**

**1. (Canceled)**

**2. (New)** A manufacturing method for a grip rubber for an exercise device, comprising:

first diluting a polyurethane resin by adding the polyurethane resin to a dimethylformamide solvent;

next adding and mixing mildewproof, antibacterial and aromatic agents into the resin-solvent mixture, wherein the mildewproof and the antibacterial agents comprise a chemical solvent of the formula:



then spreading the mixed substance onto non-woven fabrics;

afterwards immersing the grip rubber in water to allow the polyurethane resin to freeze and mold; or immersing a molded grip rubber in the mixed liquid of the mildewproof, the antibacterial and the aromatic agents to absorb the mildewproof, the antibacterial and the aromatic agents and combine the mildewproof, antibacterial and

Application No. 10/665,340

aromatic agents with the grip rubber thereby eliminating odor and imparting resistance to mildew and bacteria; and

fastening the grip rubber or the molded grip rubber to a handle portion of the exercise device.